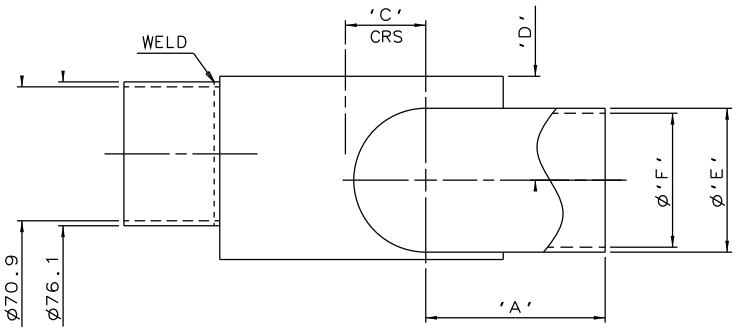
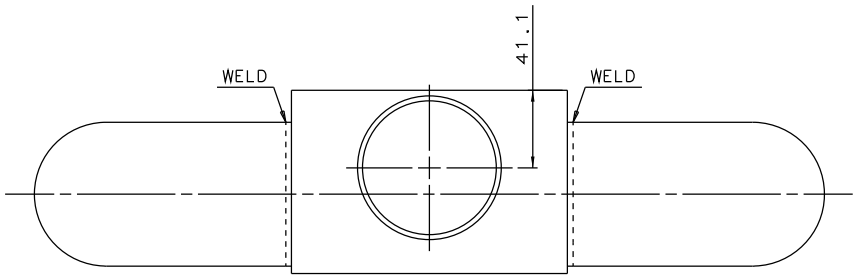
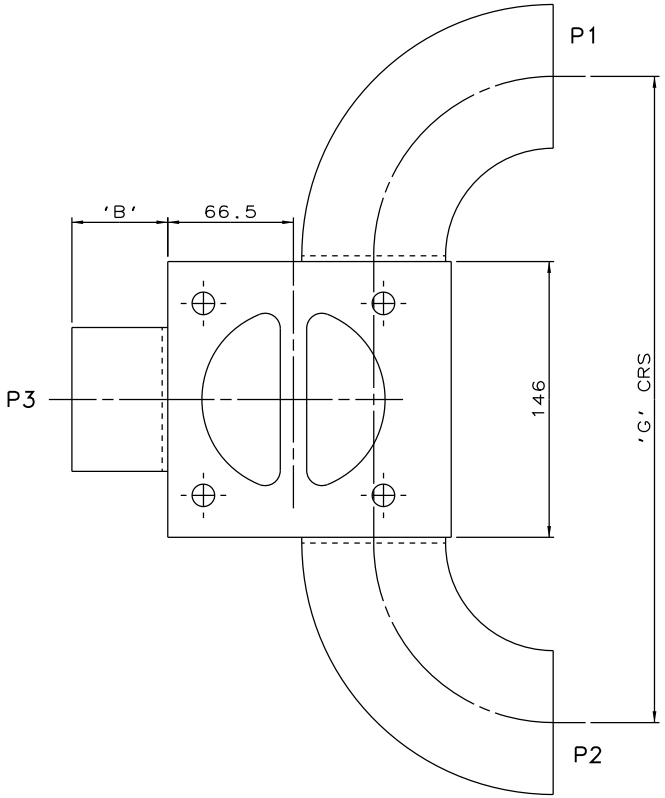
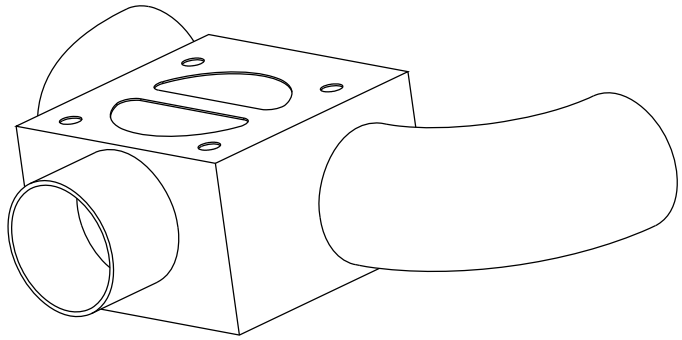


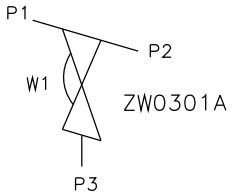






DN65 TO DN100
MAINLINE ONLY

MAINLINE SIZE	A	B	C	D	ØE	ØF	G	BODY WEIGHT
mm	mm	mm	mm	mm	mm	mm	mm	Kgs
DN65	95.0	50.8	42.5	55.0	76.1	70.9	342.0	10.9
DN80	114.0	50.8	48.9	61.0	88.9	83.7	380.0	13.2
DN100	152.0	50.8	61.6	72.0	114.3	109.1	456.0	18.4



ORIENTATION AS PER
P&ID DIAGRAM FOR
OPTIMUM DRAINABILITY.

CRANE Process Flow Technologies
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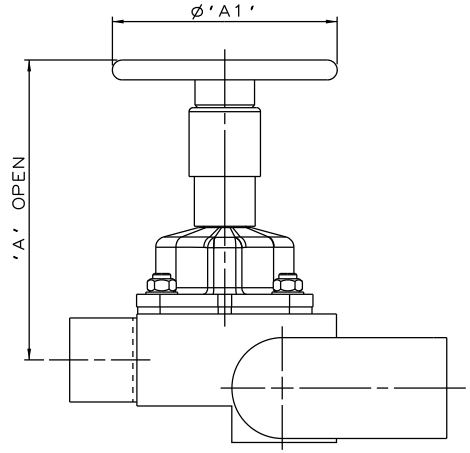
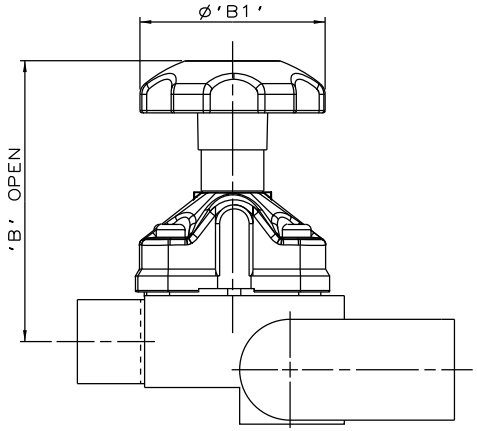
Title

SCHEDULE OF LEADING DIMENSIONS FOR
DN65 WEIR POINT OF USE 'T' BODY WITH
ISO 1127 S1 BUTT WELD ENDS

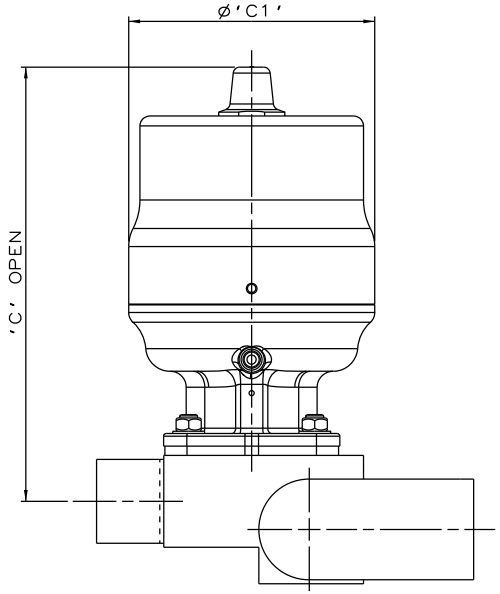
Drawn RI	Date 10.04.12	UNCONTROLLED IN HARD COPY FORMAT
Checked RND	Date 10.04.12	
First Angle Projection Method E	DO NOT SCALE	Drawing No. WEB-182 / Issue. 1



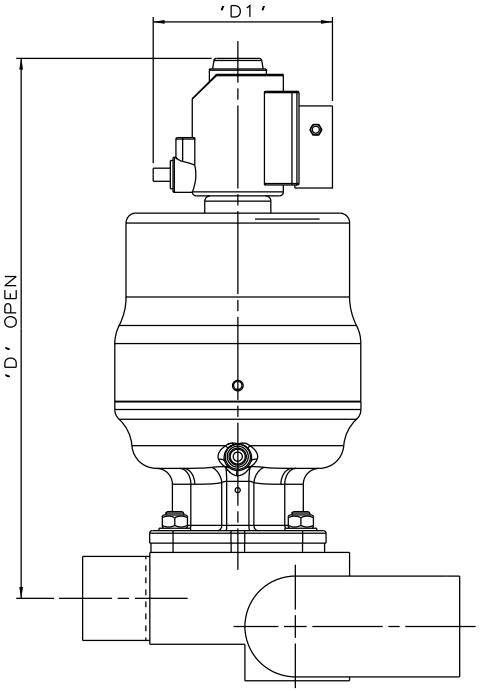
SS NON SEALED
BONNET ASSEMBLY



PES BONNET ASSEMBLY



*S360 ACTUATOR



*S360 ACTUATOR
WITH I-VUE SENSOR

*DIMENSIONS SHOW MAXIMUM ENVELOPE FOR ALL MODES

BRANCH SIZE		A		A1		B		B1		C		C1		D		D1	
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
DN65	2.50	234.1	9.22	170.0	6.69	227.1	8.94	140.0	5.51	335.1	13.19	186.0	7.32	415.1	16.34	136.0	5.33

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Title

SCHEDULE OF LEADING DIMENSIONS FOR DN65/2.50 WEIR 'T' BODY WITH BUTT WELD ISO 1127 S1 ENDS. FITTED WITH TOPWORKS OPTIONS

Drawn RI	Date 09.05.17	UNCONTROLLED IN HARD COPY FORMAT
Checked RND	Date 09.05.17	
First Angle Projection Method E	DO NOT SCALE	Drawing No. WEB-182-ASSY / Issue. 1